



Image of Quality

Arandell Corporation

N82 W13118 Leon Road, Menomonee Falls, Wisconsin 53051-0405

P.O. Box 405, Menomonee Falls, Wisconsin 53052-0405 □ Phone 262-255-4400/800-558-8724 □ FAX 262-253-3162

ARANDELL PLATING SPECIFICATION SHEET – Page 1

REVISION: 17 -- 03/02/2009

Arandell Corporation's Prepress Division has developed the following guidelines for submitting electronic files. Following these guidelines will ensure the efficient handling of your project and will avoid additional charges related to improperly constructed files, missing information or late delivery.

STANDARD FILE
FORMAT --
OPTIONAL FILE
FORMAT --

PDF/X-1a is Arandell's preferred file format.

Application Files: Quark Xpress, Photoshop, Illustrator, InDesign, or
PDF (not PDF/X-1a).

Note: Optional file formats will require additional charges. Please contact your Arandell representative for pricing.

COLOR PROOFING --

The recommended standard for proofing is the GRACOL 7 standard or SWOP 3 set-up. To ensure color consistency, new separators must perform an approved CAL-R target test with the Arandell's Prepress Division. Ink densities should not exceed 310% with no more than one solid color.

AM Screening: Round Dot / 150 Line Screen

FM Screening: 20 & 25 Micron (Creo Staccato)

Output Color Order: KCMY

Max Density: 310 (Gloss) 290 (Matte & Dull Stocks)

Color	Ruling	Angle	Density
Cyan	150	105	135
Magenta	150	45	145
Yellow	150	90	90
Black	150	75	165

FOLDING DUMMY --

Separator furnished and customer approved folding dummies are required. Folding dummies should be stapled or fastened either on the spine or the upper left hand corner. Pages should be positioned as they are to appear in the final catalog with the pagination as specified by the customer. As an example, if page 1 is the front cover and page 2 is the inside front cover, they should back each other up in the folding dummy. If these pages are generated as single one-sided sheets, they do not have to be taped together to form a single 2 sided sheet, but as outlined in the example above, they must be positioned so that they back each other up within the folding dummy. It is required, however, that gatefolds and broadsides be taped together and folded to proper imposition as per customer requirements. All folding dummies must have a signature of approval from the customer or a representative of the customer.

MEDIA--

CD and DVD.

All files must be formatted to Macintosh. Arandell is not responsible for storage or archiving of supplied media. Arandell will return media as soon as possible. Please include correct name and address for Shipping. Each individual media component must be labeled with the originating separator name.



Image of Quality

Arandell Corporation

N82 W13118 Leon Road, Menomonee Falls, Wisconsin 53051-0405

P.O. Box 405, Menomonee Falls, Wisconsin 53052-0405 ☐ Phone 262-255-4400/800-558-8724 ☐ FAX 262-253-3162

ARANDELL PREPRESS SPECIFICATION SHEET – Page 2

REVISION: 17 -- 03/02/2009

- FURNISHED PAGES -- All pages must be saved at a uniform size. 1/8" three or four side bleed with crop marks. Single page files only. On all pages, the CT (Continuous Tone) file and the LW (Line Work) file must be created with a 0,0 offset in the lower left hand corner. All pages must be created with a uniform distance from the lower left-hand corner of the file to the lower left hand corner of the final trim, head positioned up.
- NAMING FILES -- Abbreviate the customer name. Ex: Lord and Taylor = LD. Pagination Examples: IFC, II, B, or 2. Version of page, if multiple examples: _A, _B, _C, _D. This additional letter isn't needed for single versions.
Example: LD_21_B_CT = Lord and Taylor, Page 21, Version B, Continuous Tone File.
Do not rename files that have been converted to TIFF/IT.
Base file name must be at least four digits and should not exceed 10 digits.
Do not use a period (. , #, @, \$, &, *, %) or any other special characters in the file name.
- MULTI – VERSIONS / PICK UPS -- Please furnish a complete 4/C file for any version changes including black type changes.
- FTP -- We offer full FTP capability on our secured site ftp.arandell.com or you can upload files via our InSite Web Portal. Please call to make the necessary arrangements for sending files prior to transmission.
- NOTE -- **Prior to printing a live job from digital files, we require a successful test containing at least 2 files in the PDF/X-1a. This also applies if you are sending non compliant PDF-x1a files or Application files.**

Please contact your Sales Representative and/or your CSR if you have questions relating to our digital specifications @ 1-800-558-8724

QUESTIONS:

**David R. Koteski, VP, Arandell Color Science @ (262) 255-4400, ext. 424
Joseph Graceffa, Manager, Arandell Color Science @ (262) 255-4400, ext. 497**